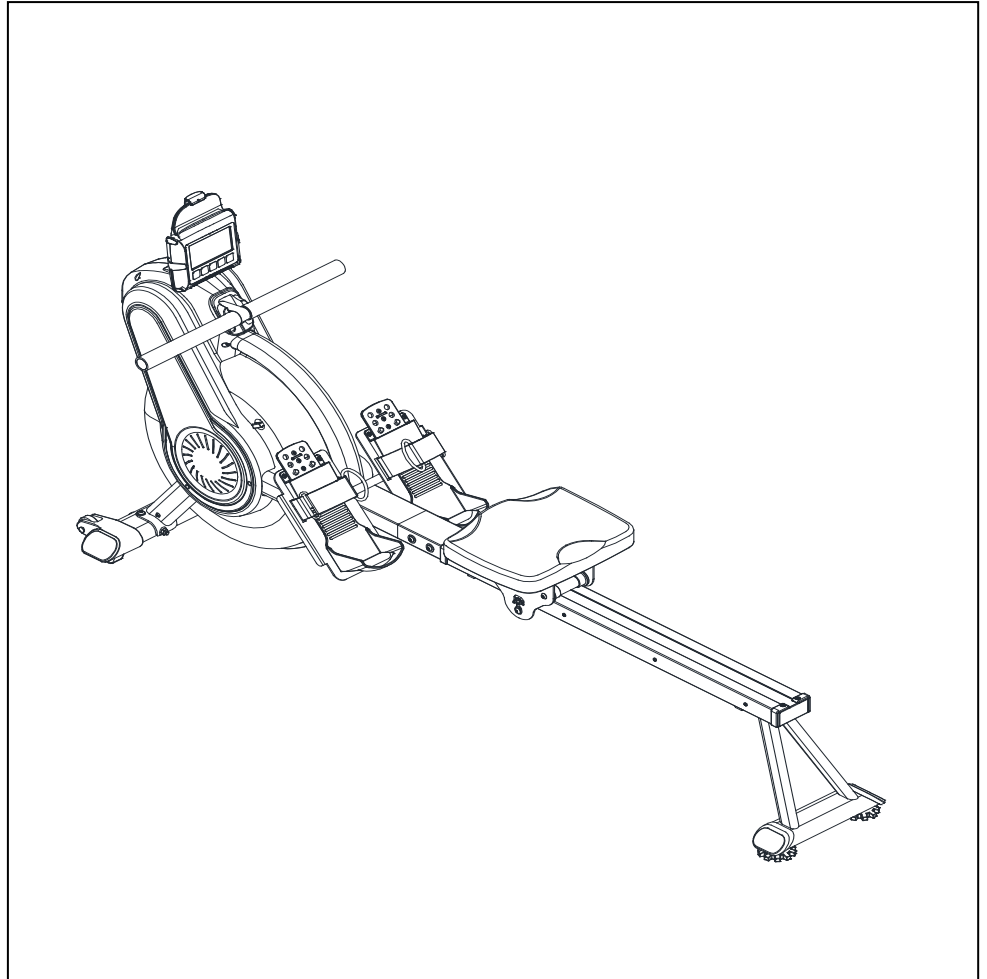


Owner's Manual

Model No.
16804335500

- Assembly
- Operation
- Adjustments
- Parts
- Warranty

CAUTION:
Read and
understand this
manual before
operating unit



Retain For Future Reference

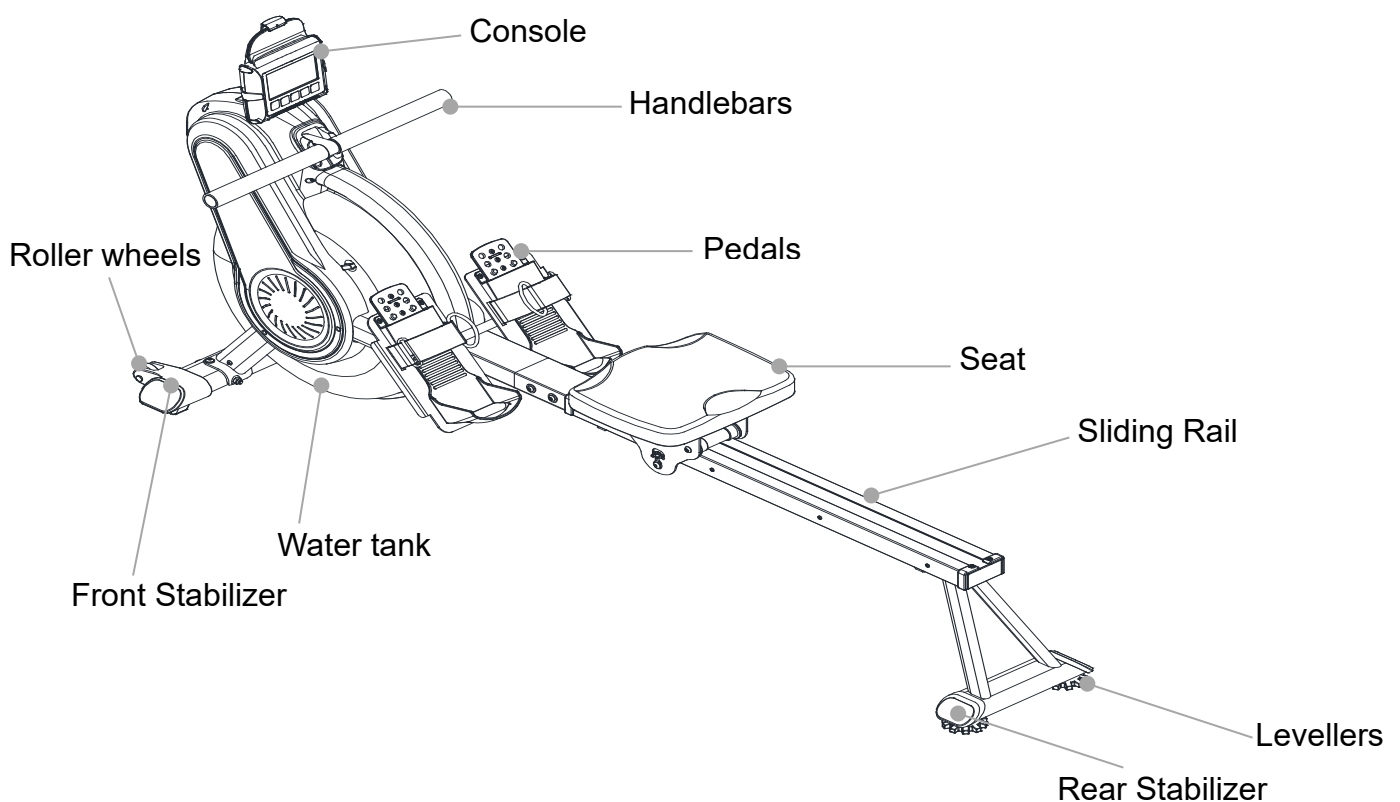
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BEFORE YOU BEGIN

Thank you for choosing the ERG550W Water Rower. We take great pride in producing this quality product and hope it will provide many hours of quality exercise to make you feel better, look better, and enjoy life to its fullest. It's a proven fact that a regular exercise program can improve your physical and mental health. Too often, our busy lifestyles limit our time and opportunity to exercise. The ERG550W Water Rower provides a convenient and simple method to begin your assault on getting your body in shape and achieving a happier and healthier lifestyle.

Read this manual carefully before using the ERG550W Water Rower. Although Dyaco Canada Inc. constructs its products with the finest materials and uses the highest standards of manufacturing and quality control, there can sometimes be missing parts or incorrectly sized parts. If you have any questions or problems with the parts included with your ERG550W Water Rower, please do not return the product. Contact us **FIRST!** If a part is missing or defective call us toll-free at 1-888-707-1880. Our Customer Service Staff are available to assist you from 8:30 A.M. to 5:00 P.M. (Eastern Time) Monday through Friday. Be sure to have the name, model and serial number of the product available when you contact us.



IMPORTANT SAFETY INSTRUCTIONS

WARNING

This chapter includes precautions and fitness safeguards for the installation and use of the Water Rower manufactured by Xterra Fitness. Please read this chapter carefully before installing or using your equipment.

USER SAFETY PRECAUTIONS

These safety notes are directed to you as the owner of the Water Rower manufactured by Xterra Fitness. Please follow these safety instructions.

Do:

- Do encourage each of your users to discuss their health program or fitness regimen with a healthcare professional qualified service personnel.
- Do stop operating your rower if you feel dizzy or faint
- Do perform regular preventative maintenance
- Do exercises slowly until you reach a level of comfort.

DO NOT:

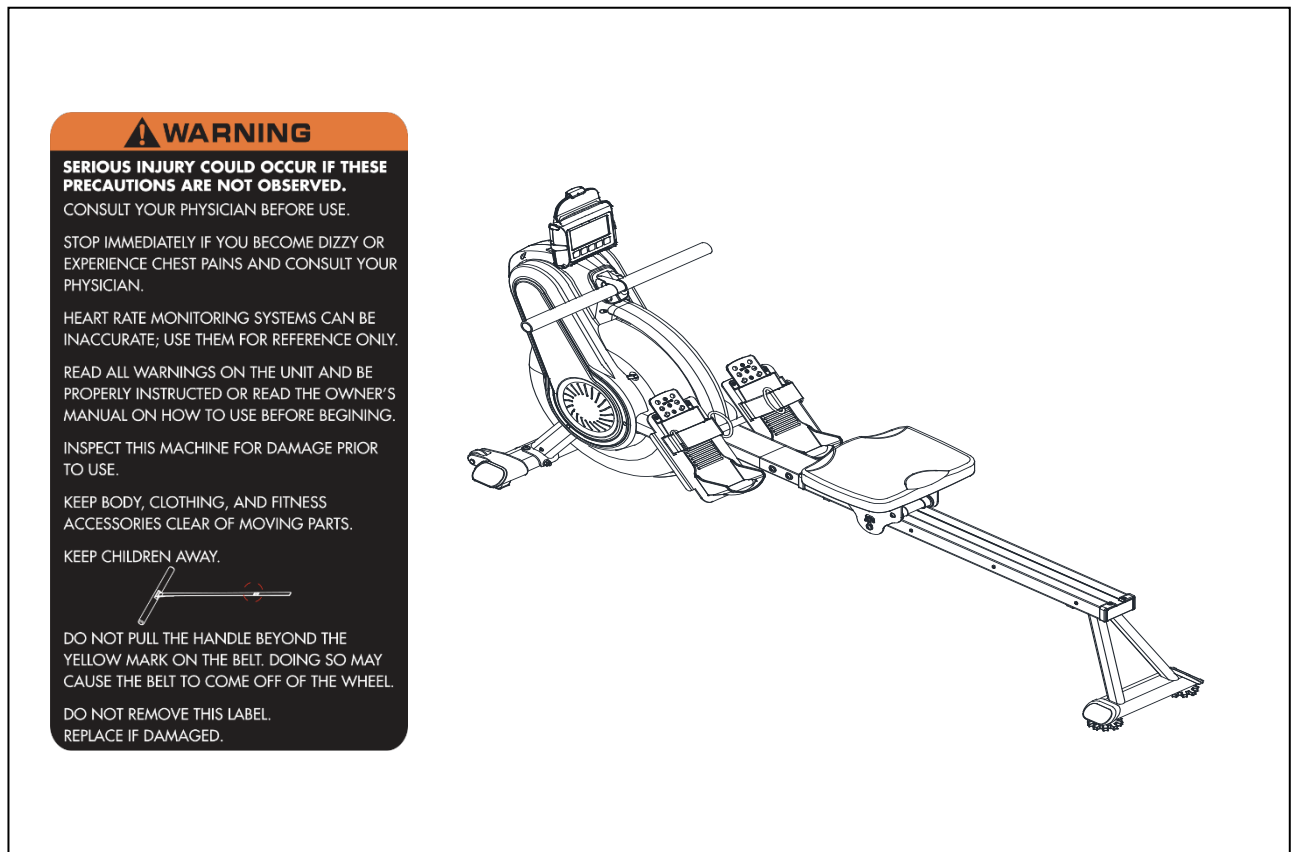
- Do not let unsupervised children operate the rower.
- Do not use improper athletic shoes.
- Do not use in rainy weather outdoors, or in an enclosed pool environment
- Do not drop or insert any object, hands, or feet into this equipment at any opening or within the area operation of the product.
- Do not attempt to remove any shrouds or modify the rower.

WARNING

- Your Water Rower manufactured by Xterra Fitness is designed for exercise in a residential environment.
- Please check with your physician before beginning any exercise program.
- Do not push yourself to excess. Stop if you are feeling faint, dizzy, or exhausted. Use common sense when rowing.
- Read the owner's manual in its entirety before operating the rower.
- Failure to obey this warning can result in injury or death.

WARNING LABELS AND COMMUNICATION STICKERS

The image below shows an example of Xterra Fitness warning labels and communication stickers placed on the equipment as part of the manufacturing process. Owners must maintain the integrity and placement of these stickers. If you find any stickers missing or damaged contact your local dealer or distributor for a replacement. *NOTE: STICKERS AND LABELS ARE NOT SHOWN TO SCALE.*



SAFEGUARDS

The following fitness safeguards and operating precautions are directed to purchasers and users of the Water Rower. Failure to follow these safeguards may result in injury or serious health risks.

- Do not use any equipment in any way other than designed or intended by the manufacturer. Equipment must be used properly to avoid injury.
- Injuries may result if exercising improperly or excessively. It is recommended that all individuals consult a physician before commencing an exercise program.
- If at any time during exercise, you feel faint, dizzy or experience pain, stop exercising and consult your physician.
- Keep body parts (hands, feet, hair, etc.), clothing and jewelry away from moving parts to avoid injury.
- The maximum weight for individuals riding the rower should not exceed 300 lbs.

- Do not use or permit the use of any equipment that is damaged and/or has worn or broken parts. For all equipment use only replacement parts supplied by Dyaco Canada Inc.
- Cables and belts pose an extreme liability if used when frayed. Always replace any cable or belt at the first sign of wear (consult Dyaco Canada Inc. if uncertain).
- Preventative maintenance is the key to smooth operating equipment as well as keeping your liability to a minimum. Equipment needs to be inspected at regular intervals.
- Ensure that any person(s) making adjustments or performing maintenance or repair of any kind is qualified to do so.
- Do not attempt to use or repair any accessory approved for use with the Xterra Fitness Equipment which appears to be damaged or worn.
- Check all belts, pulleys and bungee cords regularly for signs of wear, and replace them if needed.
- Check regularly and follow all instructions for maintenance as specified in this manual.
- Replace immediately any defective parts and do not operate the unit until all repairs are complete.
- Keep children away from the equipment. Parents or others supervising children must provide close supervision of children if the equipment is used in the presence of children.
- Do not allow users to wear loose-fitting clothing or jewelry while using the equipment. It is also recommended to have users secure long hair back and up to avoid contact with moving parts.
- All bystanders must stay clear of all users, moving parts and attached accessories and components while the machine is in operation.
- We recommend an area no less than 2ft kept clear around the rower for easier access and safety.

WARNING

- Do not insert fingers into the tank.
- After the rowing exercise, please allow the unit to sit for 5 minutes before standing it up for storage.
- Do not fill past the calibration mark as indicated on the tank level sticker or water spillage can occur.
- Never operate this rower without feet properly secured in foot straps, or without the sliding portion of the slider footplate locked into position

WARNING

1. WARNING – KEEP BATTERIES OUT OF REACH OF CHILDREN
 2. Swallowing may lead to serious injury in as little as 2 hours or death, due to chemical burns and potential perforation of the esophagus.
 3. If you suspect your child has swallowed or inserted a battery, immediately seek urgent medical assistance.
 4. Examine devices and make sure the battery compartment is correctly secured. E.g. that the screw or other mechanical fastener is tightened. Do not use it if the compartment is not secure.
 5. Dispose of used batteries immediately and safely. Flat batteries can still be dangerous.
 6. Tell others about the risk associated with batteries and how to keep their children safe.
- a) Always purchase the correct size and grade of battery most suitable for the intended use.
 - b) Replace all batteries of a set at the same time.
 - c) Clean the battery contacts and also those of the device before battery installation.
 - d) Ensure the batteries are installed correctly about polarity (+ and -).
 - e) Remove batteries from equipment that is not to be used for an extended period.
 - f) Remove used batteries promptly.

Note: The console cannot operate if the battery is inserted backwards.

Note: Rower is not suitable for therapeutic purposes.

ERG550W PRE-ASSEMBLY

Use the following procedures to unpack and assemble your water rower manufactured by Dyaco Canada Inc.

- Position the shipping carton so the heavy end is located at the bottom
- Cut the straps then lift the box over the unit and unpack. Remove foam inserts and all parts from the shipping carton, then use the parts list to verify that all parts are included in your shipment.
- Locate the hardware package. The hardware is separated into steps. Remove the tools first. Remove the hardware for each step as needed to avoid confusion. As you read through the assembly instructions, any number that is in brackets [#] refers to the item number from the corresponding assembling drawing.

NOTE: All tools required to assemble the rower are included within the packaging.

NOTE: If you are missing any of the parts listed above, inspect the packing material and the box for items that may have been overlooked.

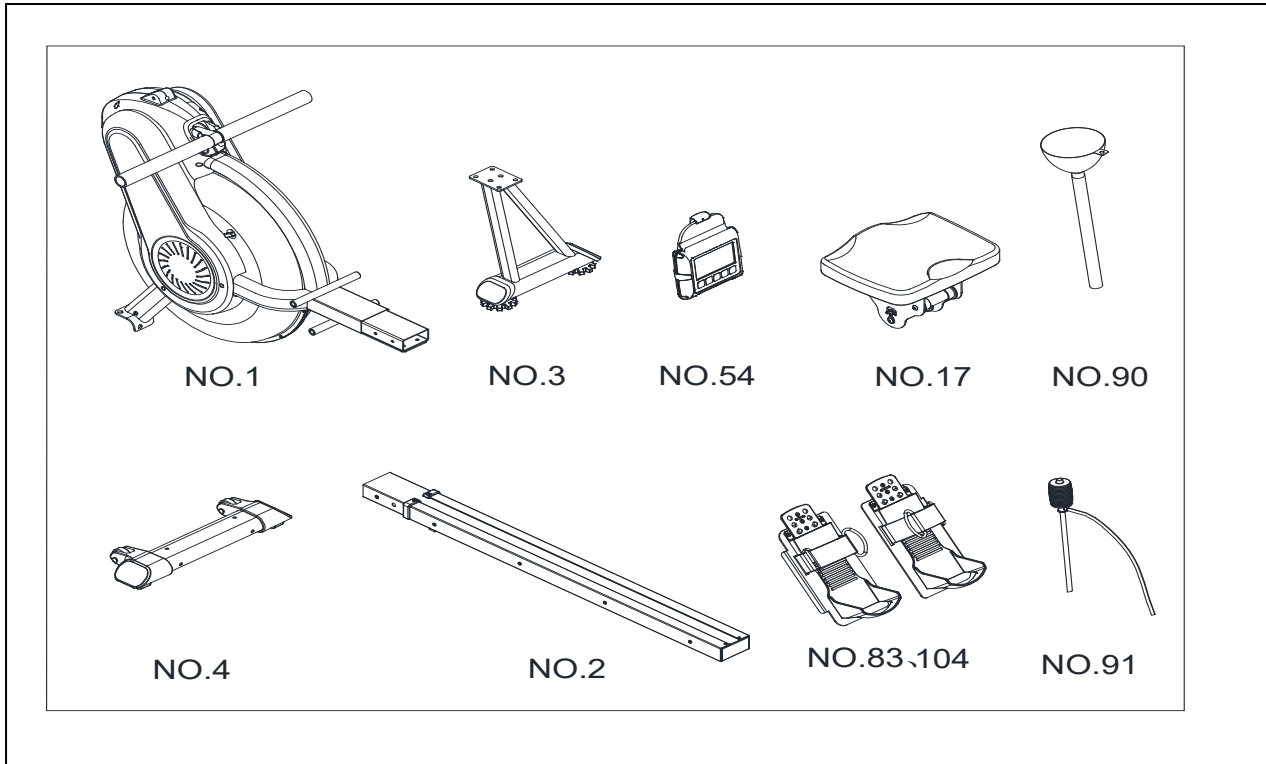
If parts are missing, or if you have any operational questions, please call Dyaco Canada Inc.'s customer service department. Have your serial number ready.

CAUTION: Damage to the rower during assembly is not covered as part of the limited Xterra Fitness warranty. Take care not to drop or lean the rower on its side. Carefully stand the rower up in the normal upright position on a stable surface so it will not tip over during assembly.

Protect the environment by not disposing of this product with household waste. Check your local authority or approved waste center for recycling advice and facilities

ERG550W ASSEMBLY PARTS CHECKLIST

Note: Above parts are all needed to assemble this machine. Before you start to assemble, please check the hardware packing to make sure they are included.

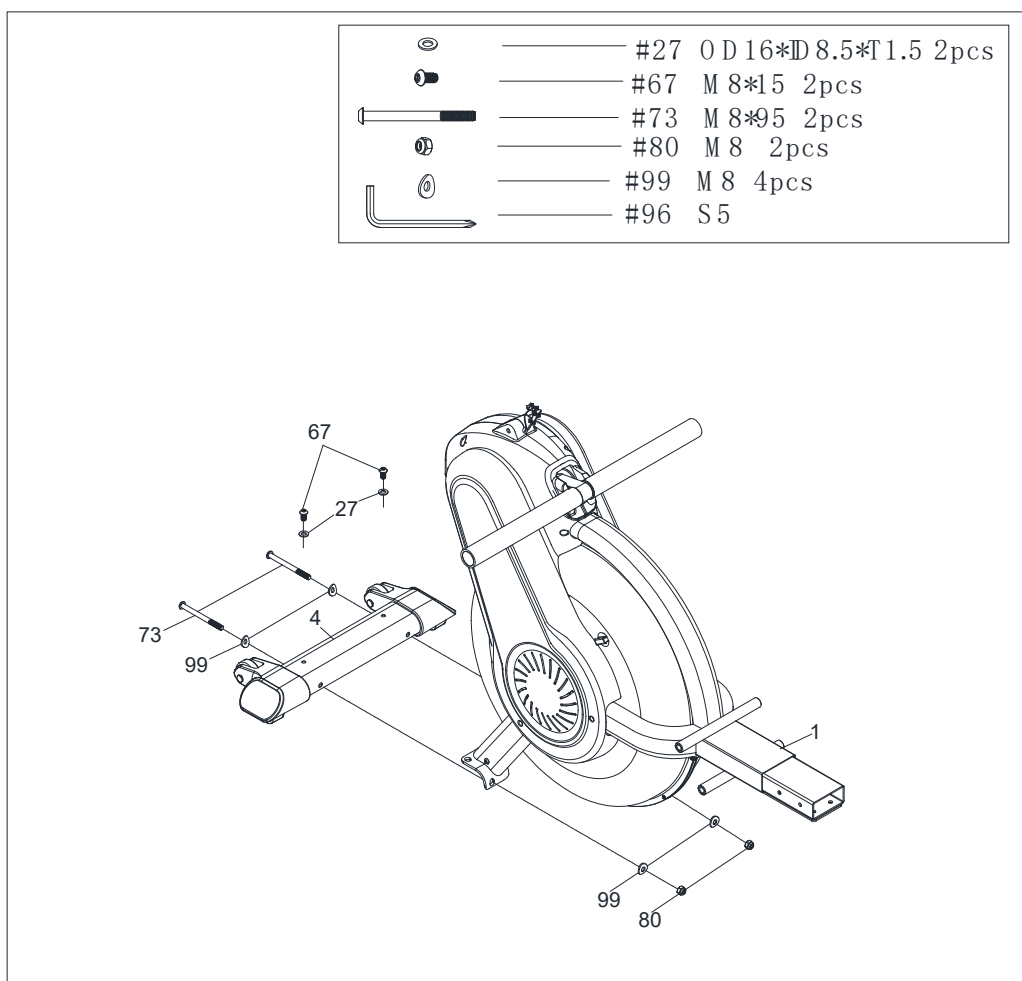


Part No.	Description	Qty
1	Main Frame	1
3	Rear Stabilizer	1
54	Console	1
17	Seat	1
90	Funnel	1
4	Front Stabilizer	1
2	Slide rail	1
83、104	Pedal Plate L/ R	1+1
91	Siphon Pump	1

ASSEMBLY INSTRUCTIONS

Step 1

Attach the Front Stabilizer (4) onto the Main Frame (1) with 2 Curved Washers (99) and 2 Hex Socket Round Head Screw (73), Secure the Front Stabilizer (4) and Main Frame (1) with 2 Flat washers (27) and 2 Hex Socket Round Head Screw (67) and 2 Curved Washers (99) and 2 Nylon Hex Nut (80). Tighten using the Allen Wrench with Phillips Screwdriver (96) provided.

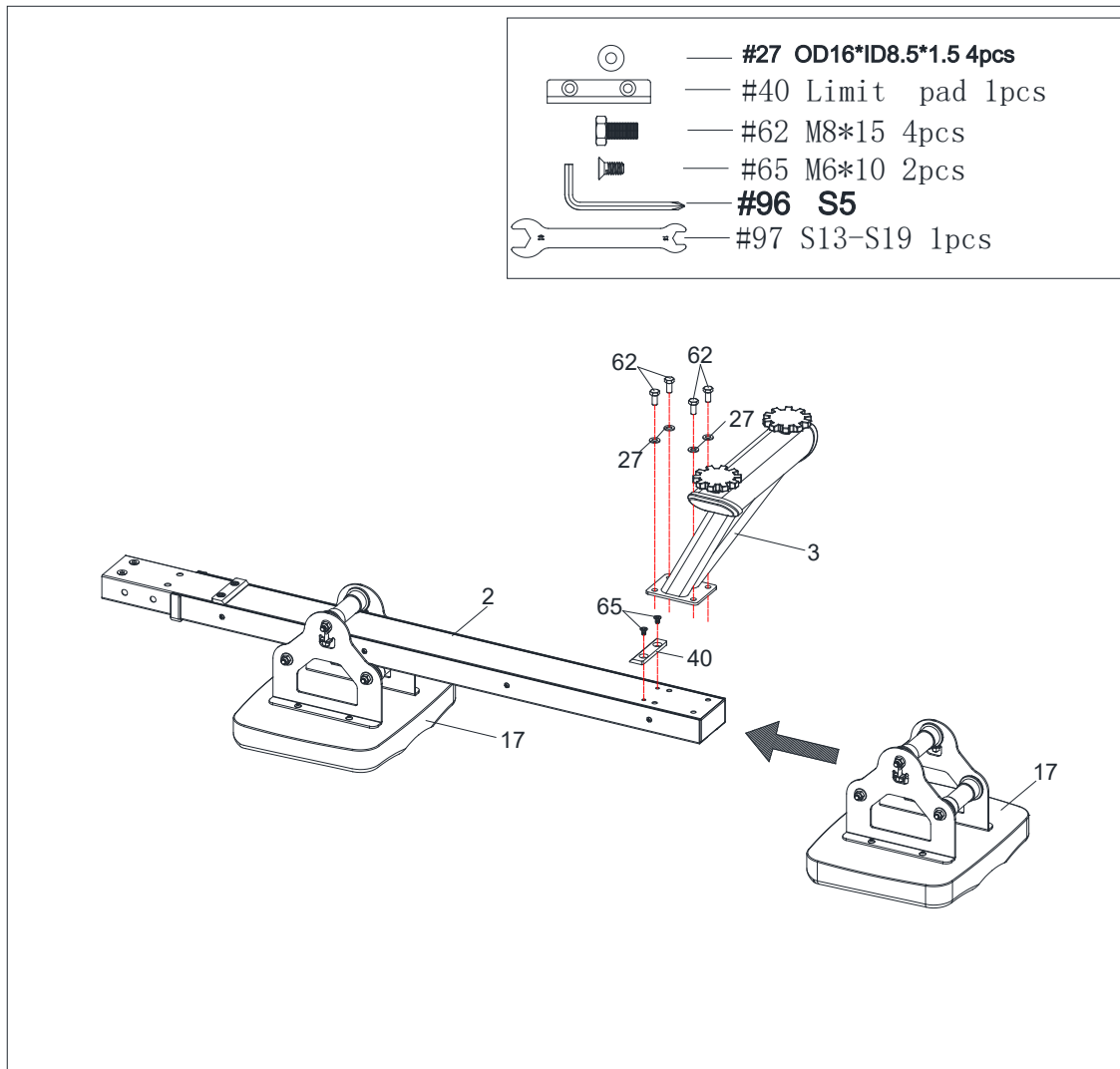


Step 2

NOTE: We recommend having 2 people assemble the product.

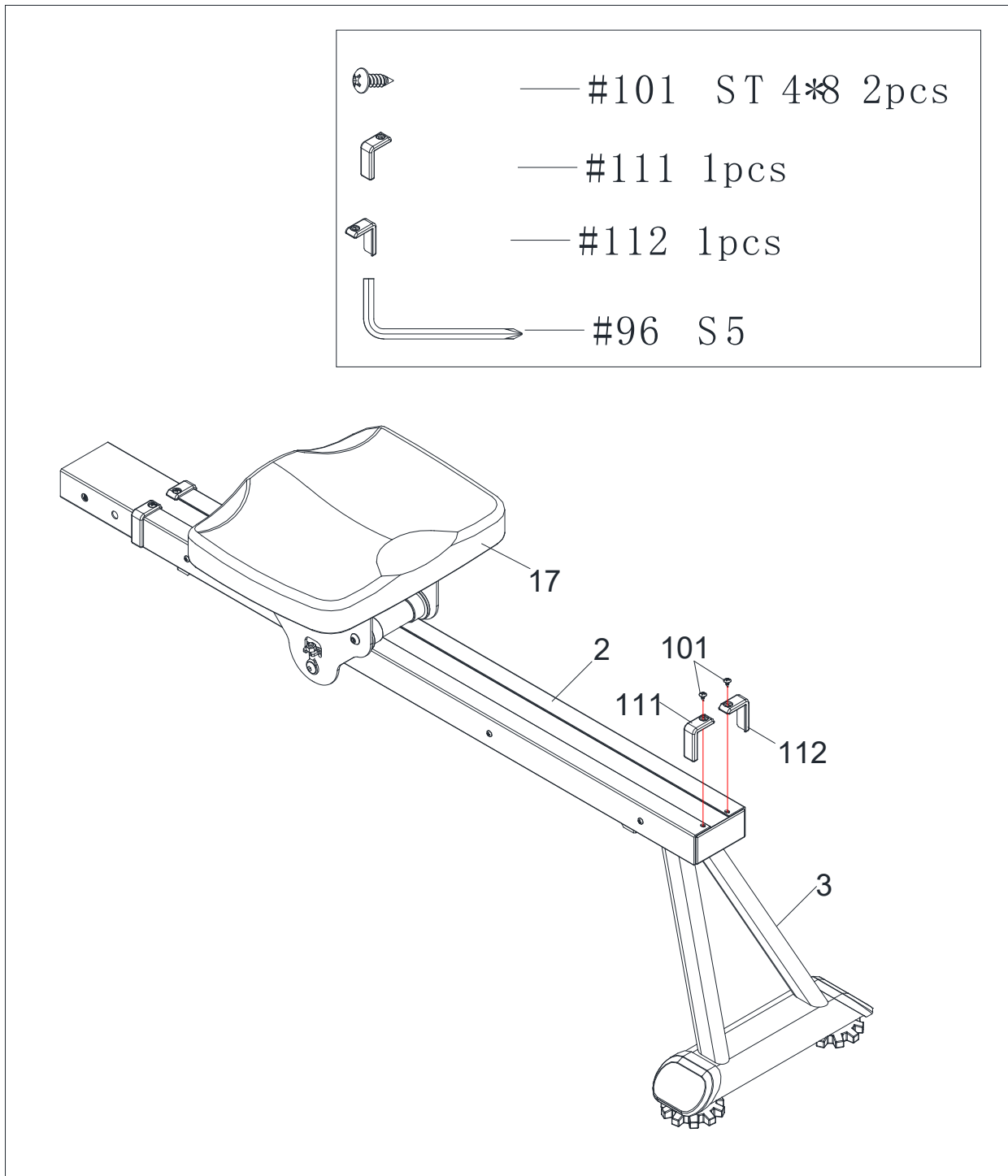
Turn over the Slide Rail (2) and Seat (17) as shown.

Slide the Seat (17) onto the Slide Rail (2). Secure the Limit Pad (40) with 2 Hex Socket Screws (65). Then attach the Rear Stabilizer (3) to the Slide Rail (2) with 4 Flat washers (27) and 4 Hex Bolts (62). Tighten with Allen Wrench & Phillips Screwdriver (96) and Open Wrench (97).

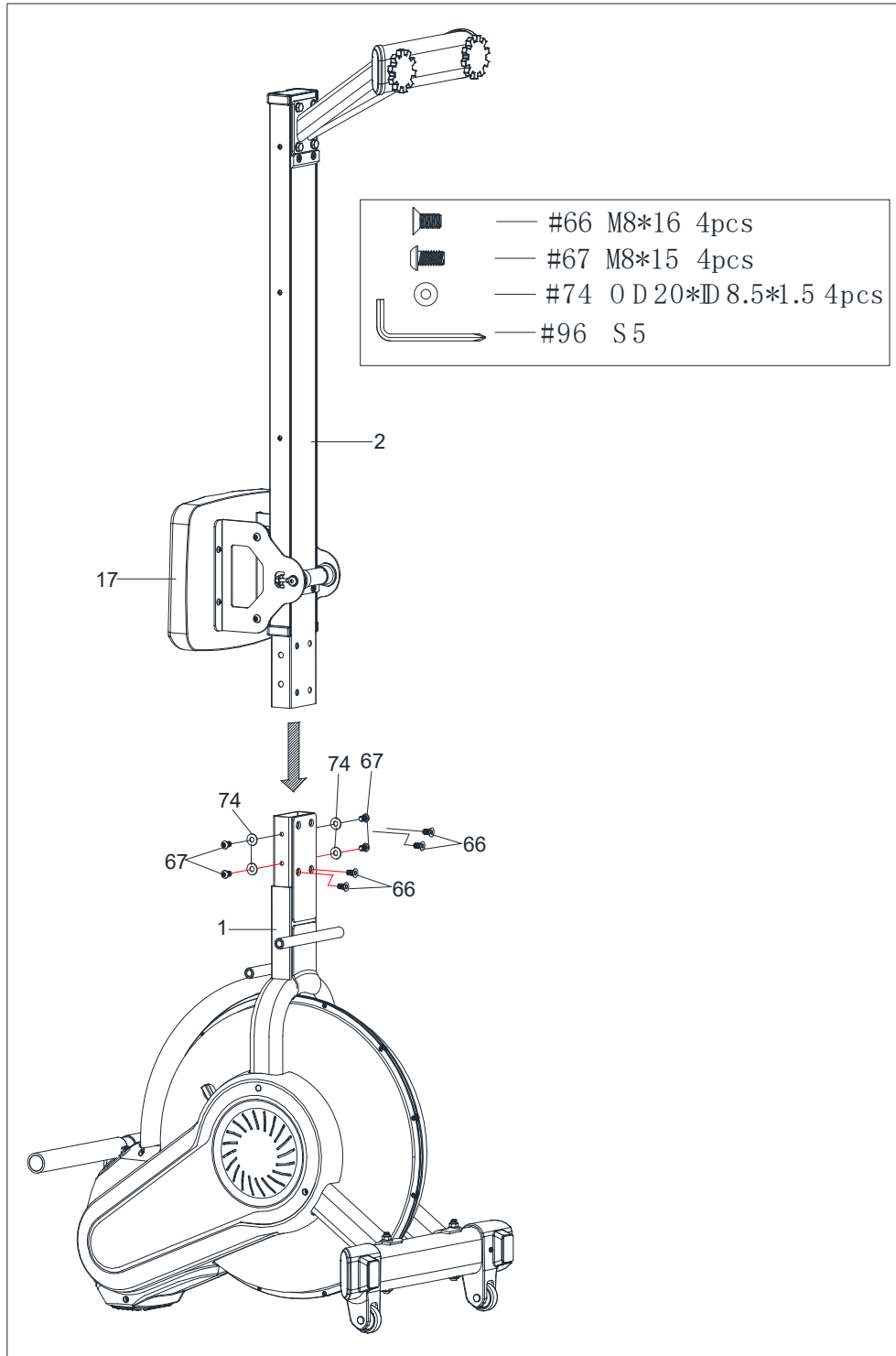


Step 3

Attach Stop Brackets L / R (111 / 112) to the Sliding rail (2) with 2 Self-tapping screws (101).
Tighten using the Allen Wrench & Phillips Screwdriver (96).



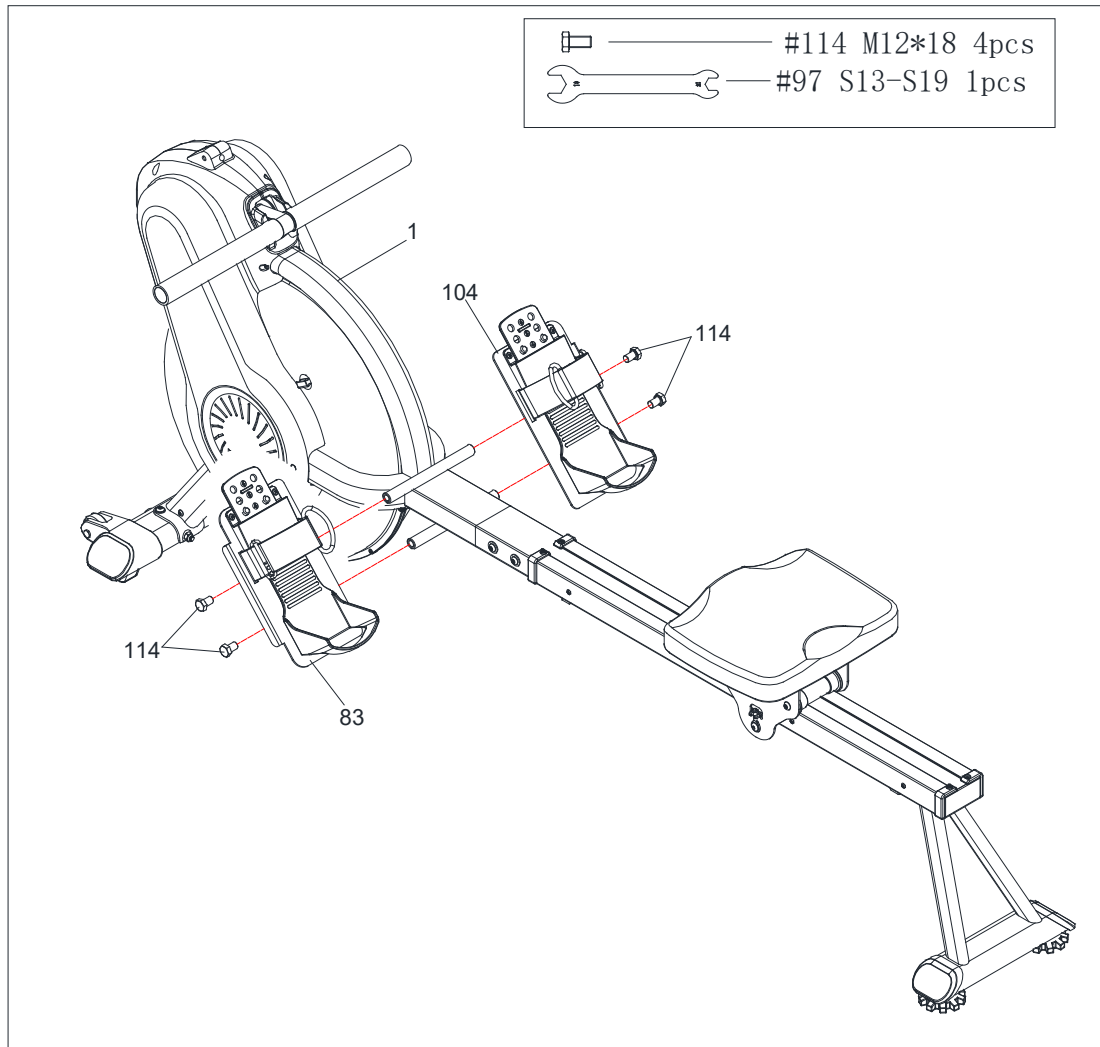
Step 4



NOTE: Move the Seat (17) to the front of the Slide Rail (2) before assembly to prevent it from gliding down during assembly.

Attach the **Slide Rail (2)** to the **Main Frame (1)** using 4 Flat **Washers (74)**, 4 Hex Socket Round Hex Screw (**67**) and 4 Hex Socket Screw (**66**). Insert all 8 screws partially into the holes first, and then tighten with Allen Wrench with Phillips Screwdriver (96)

Step 5

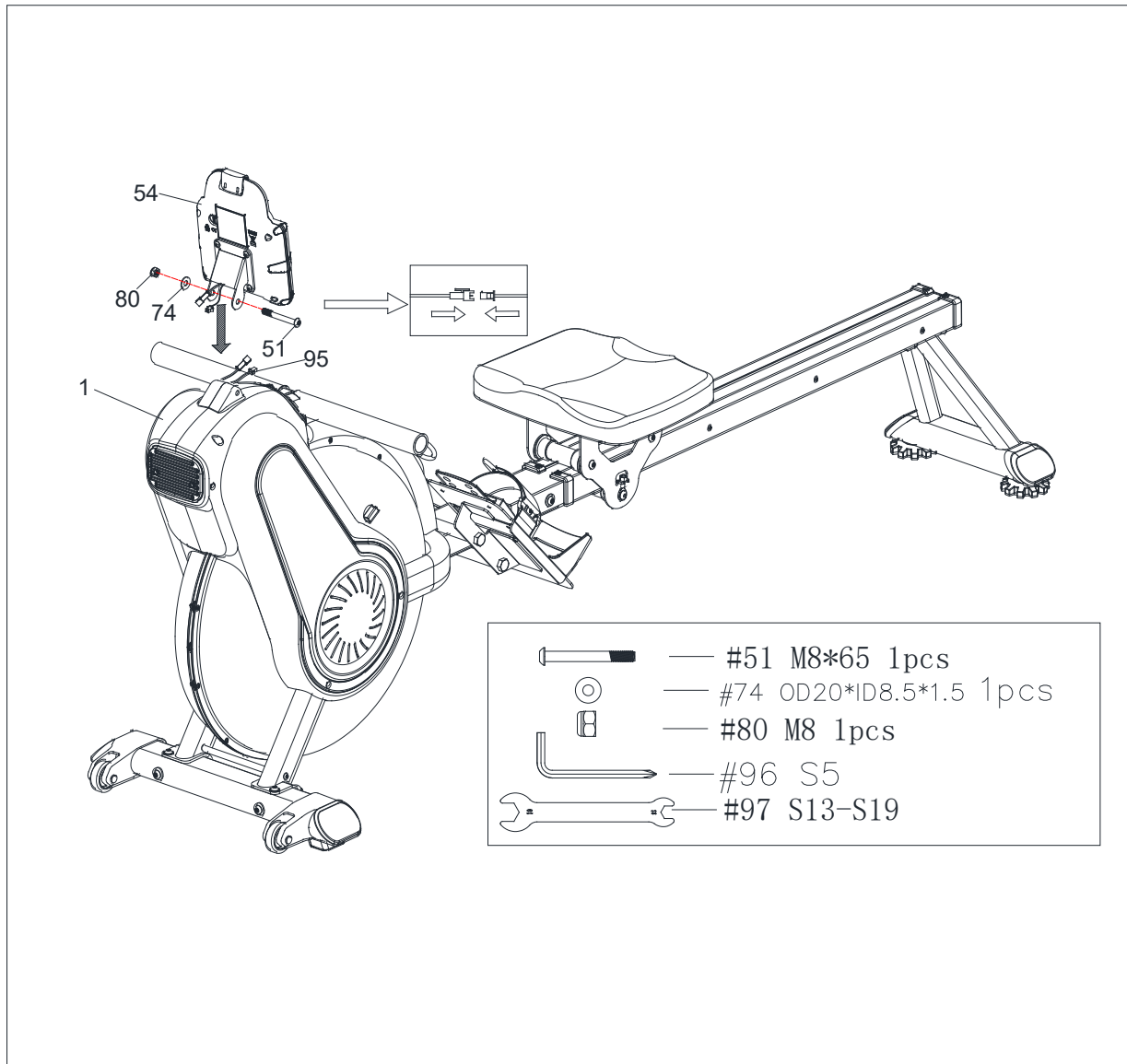


Screw the Pedal Plate L(83) into the Main Frame (1) With 2 Hex Bolt (114) and Open Wrench(97) Tighten.

Repeat for Pedal Plate R(104) to main frame (1).

Step 6

Connect the wire of the Console (54) to the Sensor Wire (95) from the Main Frame (1). Attach the Console Bracket (8) which is pre-installed on the Console (54) into the Main Frame (1) with 1 Hex Socket Round Head Screw (51), 1 Flat Washer (74) and 1 Nylon Hex Nut (80). Tighten using the Allen Wrench & Phillips Screwdriver (96) and Open Wrench (97) provided.



How to Fill and Empty the Tank

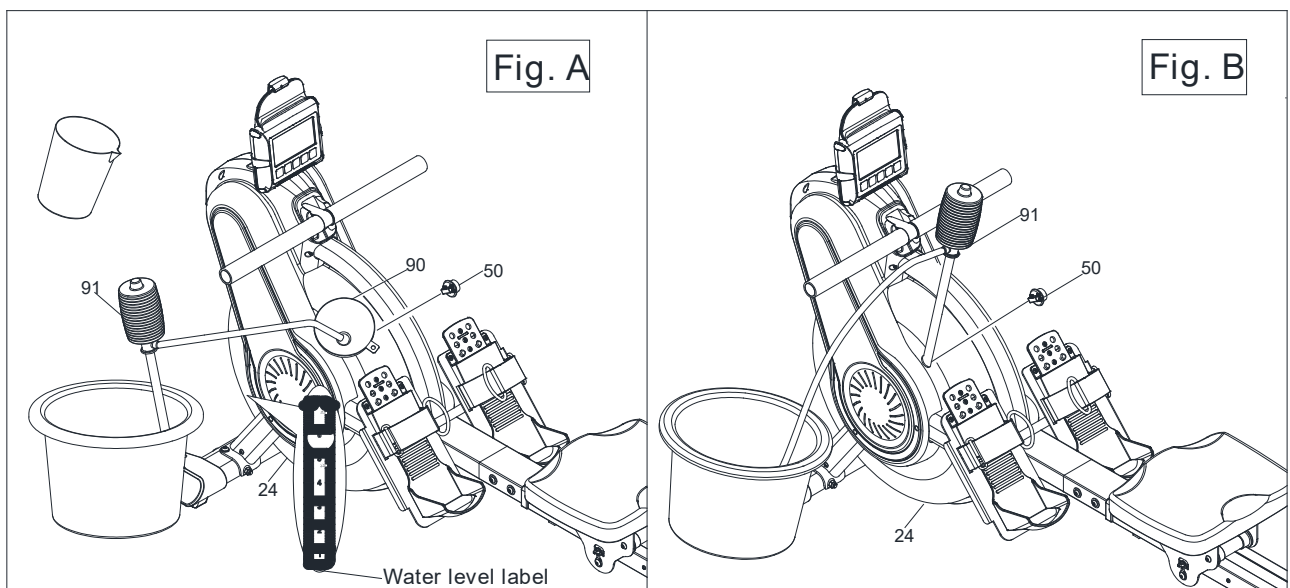
1. Remove the Fill Plug (50) from the Upper Tank Cover (24).
2. To fill the tank with water, refer to Fig.A. Insert the Funnel (90) into the tank, then use a cup or the Siphon Pump (91) and a bucket to fill the tank. Use the water level gauge on the side of the tank to measure desired water level in the tank.
3. To empty the tank, refer to Fig. B. Place a bucket next to the rower, and use the Siphon Pump (91) to pump out the water from the tank into the bucket.
4. Insert the Fill Plug (50) into the Upper Tank Cover (24). Wipe excess water off of the frame.

NOTE:

- Fill the tank only with tap water. Add 1 water-purification tablet (not included). Never use pool chlorine or chlorine bleach. This will damage the tank and void the warranty.
- Add a water purification tablet every 6 months or as needed. If the water remains cloudy, replace the water in the tank.
- Do not consume the tank water. Dispose of the water after pumping it out from the tank.

WATER LEVEL

- See Fig. A. The water level gauge is on the side of the tank. The maximum fill level is 6. Never fill it over this limit. Filling the tank over this limit will void the warranty.
- The resistance depends on the water level in the tank. Water level 1 is the lowest resistance. Level 6 is the highest resistance.



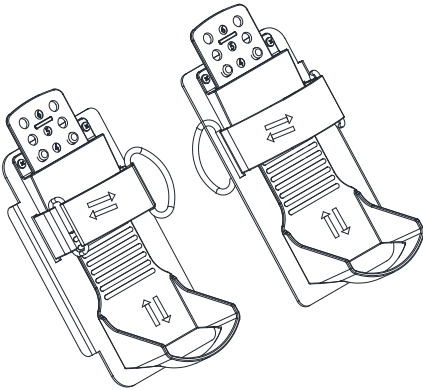
Pedal strap Adjustment

The pedal strap is adjustable and can be personalized to fit the user's foot size.

To adjust the pedal strap, remove the Velcro end of the strap from the mesh side by pulling it upward and then to the left.

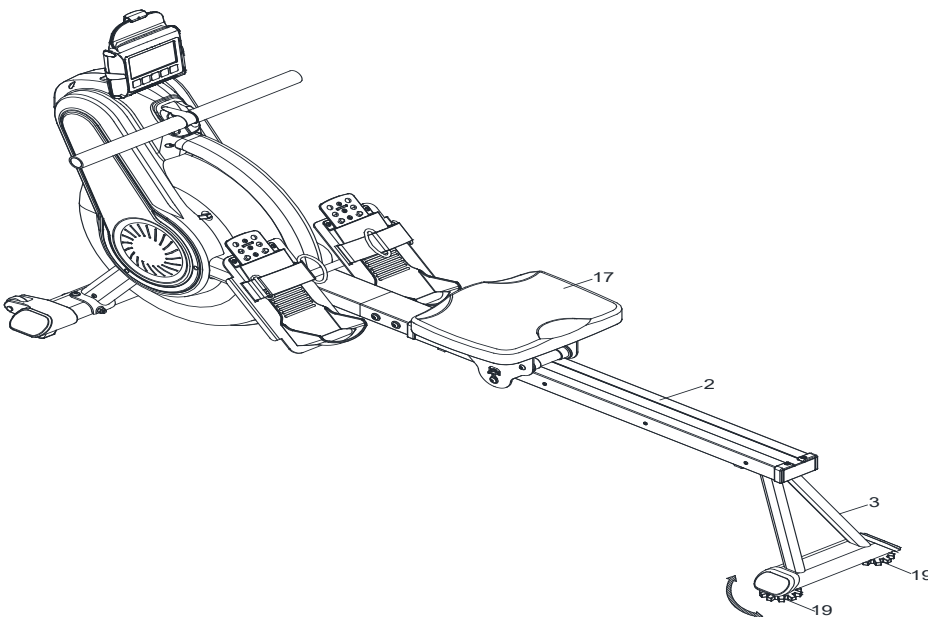
Once removed, you may increase the opening of the pedal strap by pulling the mesh end up and to the right.

To tighten, pull the Velcro end of the pedal strap upward then to the right and down to secure it to the mesh side of the strap.



Adjusting the Balance

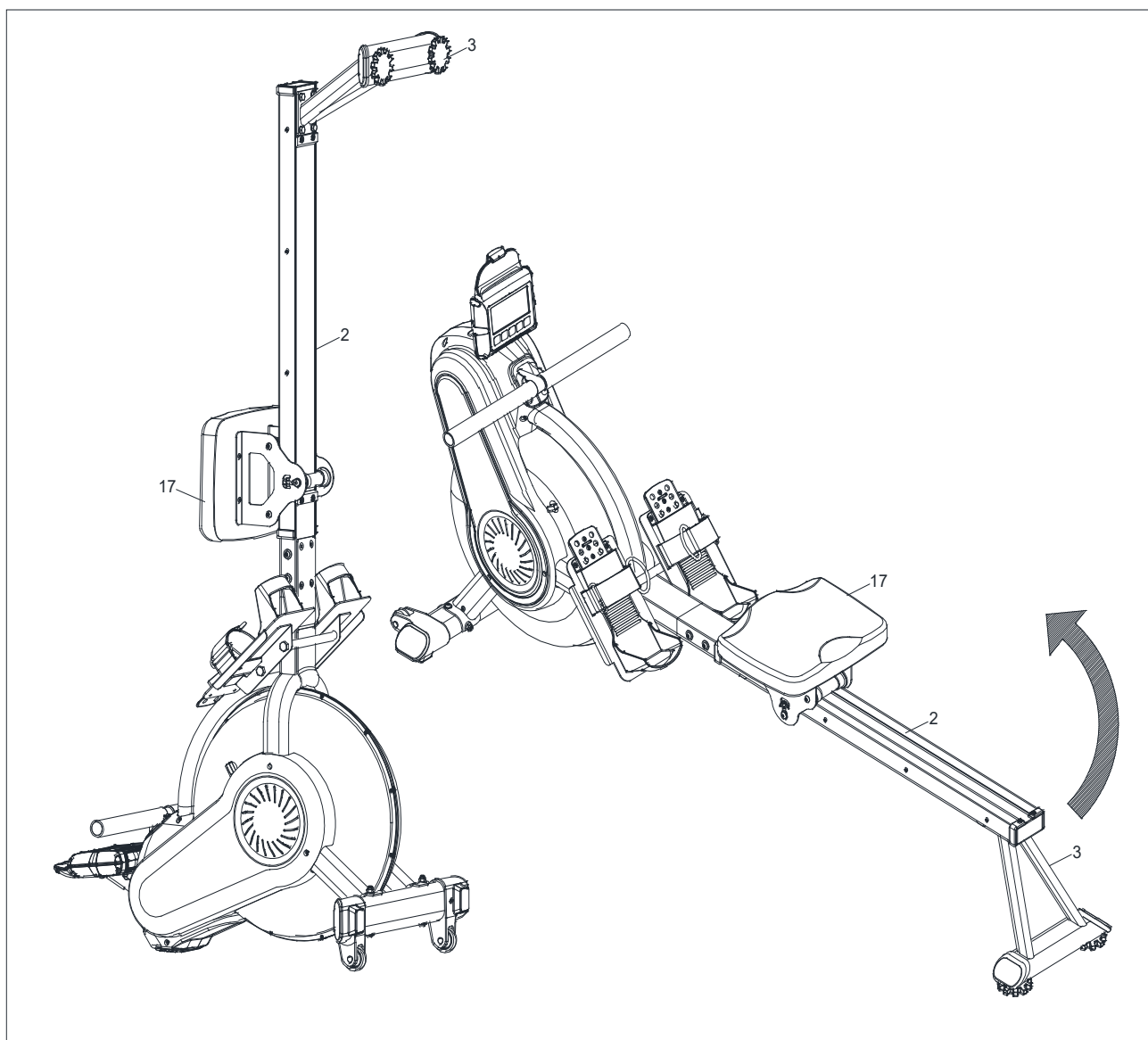
Adjust the Levelling foot (19) below the Rear Stabilizer (3) of the machine if the machine is unbalanced during use.



CAUTION!

Moving parts, such as the seat, can cause injury. Keep hands clear of the sliding rail during use!

Storage



CAUTION!

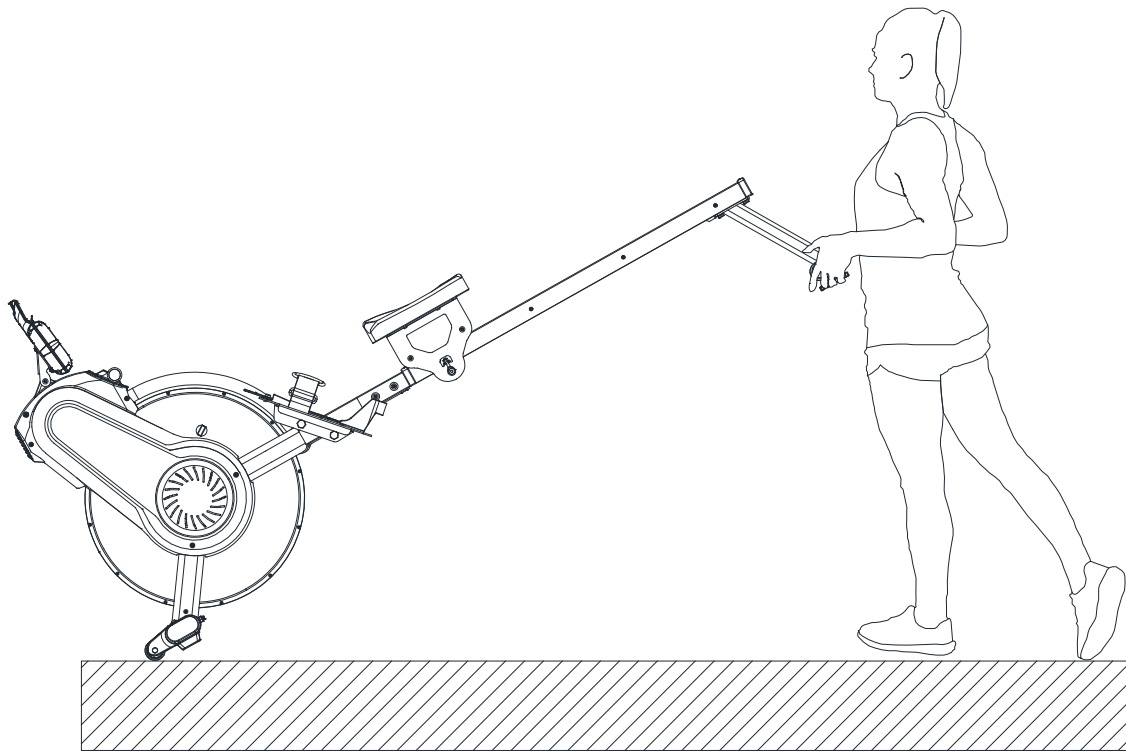
Move the **Seat (17)** to the front of **Slide Rail (2)** first or it will glide down when raising the rower!

CAUTION!

Use caution when you vertically fold the **Slide Rail (2)** as your head may touch the **Rear Stabilizer (3)**. When not in use, you can save space by storing the rower vertically. Lift by the **Rear Stabilizer (3)** to raise the rower to a vertical position.

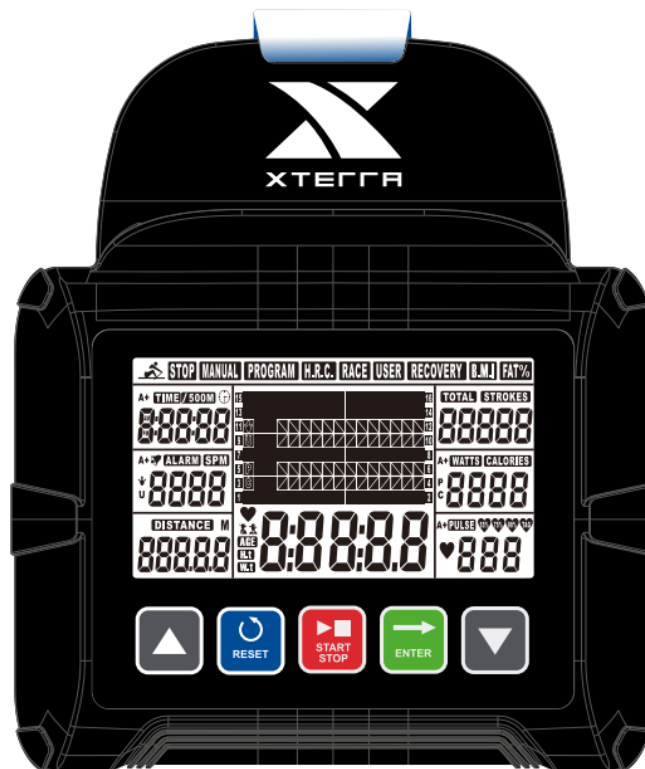
If you do not use the rower for more than a month, empty the tank before storing it.

Moving



Hold the Rear Stabilizer (3) and pull the machine until the Transportation Wheels on the Front Stabilizer (4) contact the floor. Push or pull the unit to the desired location then gently lower the Rear Stabilizer (3) to the ground.

ERG550W CONSOLE OPERATION



The full LCD display will be shown 2 seconds after installing 4 AA batteries. All fields will activate briefly. The console will then prompt you to enter the Workout Intensity Level (this is determined by how much water you've filled the tank with) from L1 to L6, using the **Arrow Keys** to lower/raise the level. The default level is L6. Afterwards, press **ENTER** to confirm your Workout Intensity Level. The console will then enter Standby mode.

Button Functions

UP / DOWN: Press these two buttons to scroll through the available selection. To adjust the function value upward and downward.

ENTER: Press to confirm your selection. To access the different workout programs. During training, press the button to cycle scan each display function.

START / STOP: To start and stop your selected workout program.

RESET: To return the computer to the main menu. Press and hold to reset values.

Functions

TIME: Set a target time by pressing the UP and/or DOWN buttons (1min ~ 99 min), in 1-minute increments.

TIME / 500M: Your average time to reach 500 meters is automatically displayed.

SPM: Strokes per minute.

DISTANCE: Preset a target value by pressing the UP and/or DOWN buttons (0 ~ 99900 meters), 100 meters increments.

STROKES: Set a target value by pressing the UP and/or DOWN buttons (0~9990 strokes). 10 strokes increments.

TOTAL STROKES: Accumulates total strokes from 0 up to 9999.

CALORIES: Set a target value by pressing the UP and/or DOWN buttons (10~9990 Cal). 10 calorie increments.

PULSE: To preset target pulse value by pressing up/down (available range is 30 to 240 in 1 BPM increments). The computer will display the user's heart rate during training. The pulse measurement function is only usable with the optional wireless chest strap sensor.

WATT: Displays the current Watt output.

【OPERATION】

A. Install 4PCS AA batteries→one long beep for 2 seconds (Fig 1)

Then, the console will display the type for 2 seconds (Fig 2), next the console will enter the LX (parameters L1~L6) selection screen, and the matrix window displays the LX value and flashes (Fig 3). The user can press up or down to select LX, after confirmation, the user enters the training mode. (Fig 4)

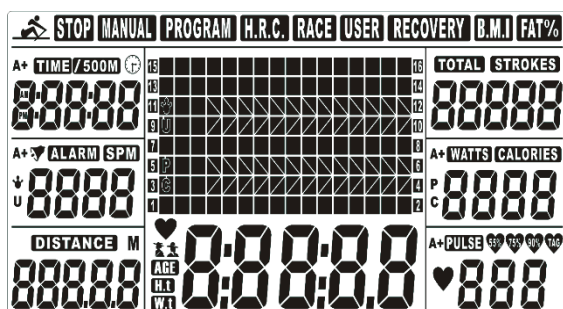


FIG 1

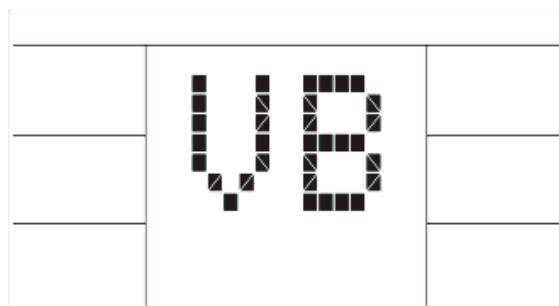
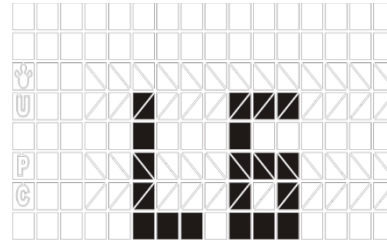
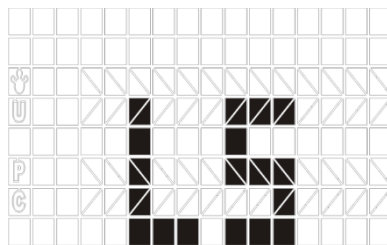
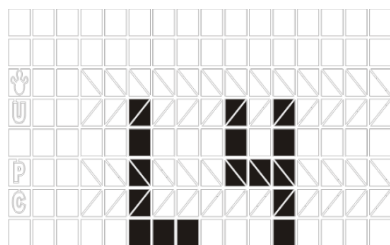
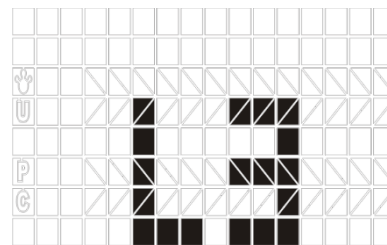
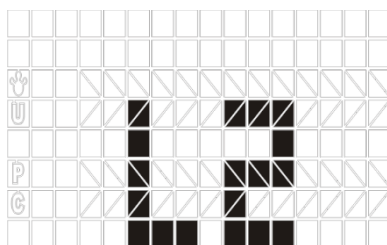
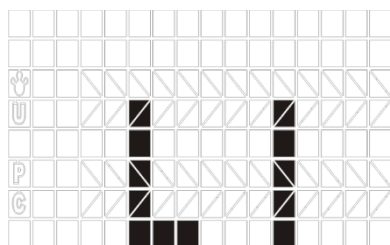


FIG 2

LOA



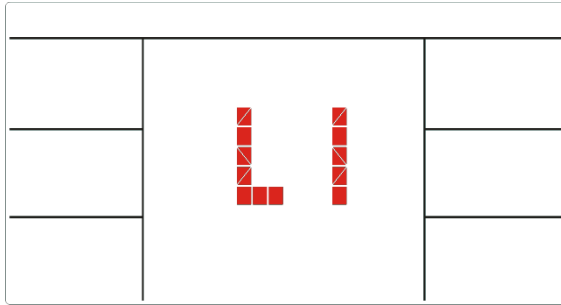


FIG 3

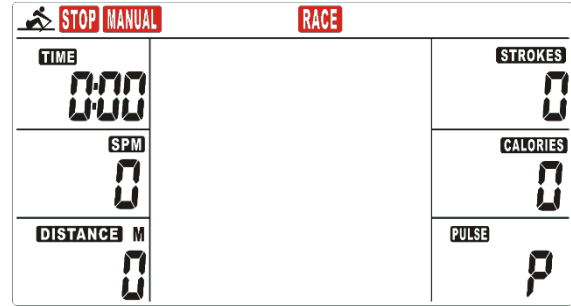


FIG 4

- B. When you enter the training mode, the MANUAL & RACE will flash to be selected. Press UP or DOWN to select, then press ENTER and confirm all selections.

1. MANUAL (FIG 5~FIG 6):

- A. Enter MANUAL mode and press UP to set the flashing figure of TIME. Press ENTER to confirm. Then, press UP to quickly set DISTANCE→STROKES→CALORIES→PULSE→TIME. (If the user has set a time target value, the distance target value can't be set, and vice versa)
- B. Press the START KEY to start and the STOP icon will disappear. Press UP or DOWN to select the function value.
- C. The tensile force values are shown in the middle matrix diagram as shown in the figure.
- D. When the value selected by the user returns to 0, or the user presses the STOP button, the screen will display the current exercise data, and TIME/500M.SPM.WATTS.PULSE will do the average display and the rest will be exercise data display.

FIG 5

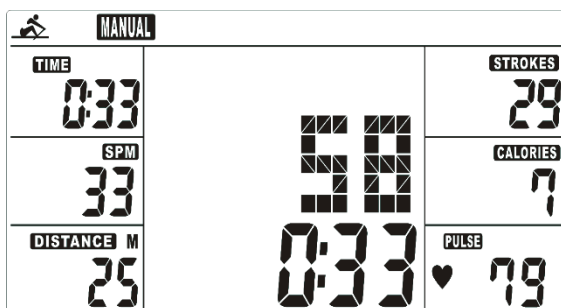
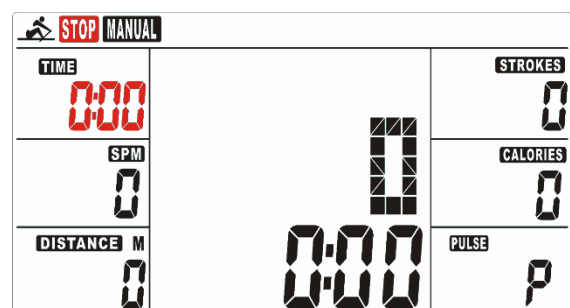


FIG 6



● RACE (FIG 7)

Enter the RACE mode, L9 flashes, and the TIME/500M is displayed at 4:00. Then, users can press UP or DOWN to quickly set L1 ~ L15. Press ENTER to confirm. After that, the user can set the distance of the race (setting range: 500M~10000M), at the same time, the DISTANCE value flashes. Press ENTER and the picture of the race will display clearly on the screen.

The value of TIME/500M is as follows:

L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15
8:00	7:30	7:00	6:30	6:00	5:30	5:00	4:30	4:00	3:30	3:00	2:30	2:00	1:30	1:00

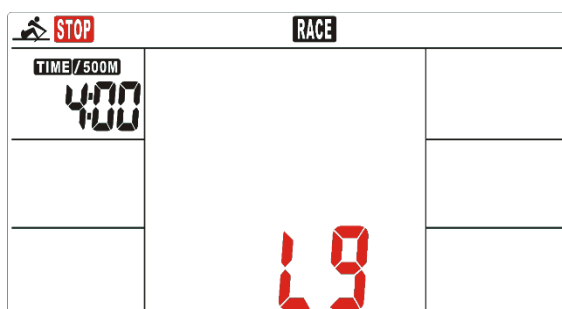


FIG 7

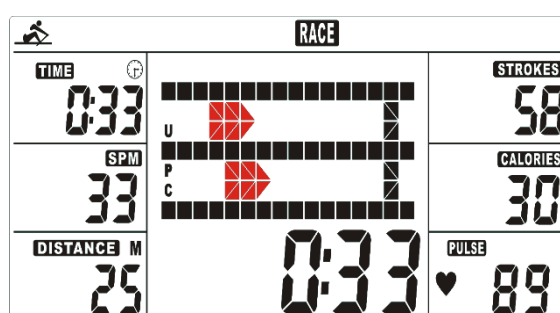


FIG 8

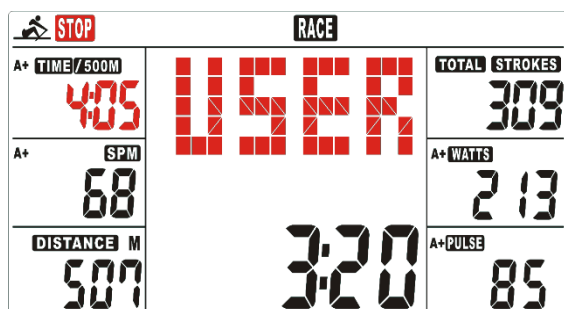


FIG 9

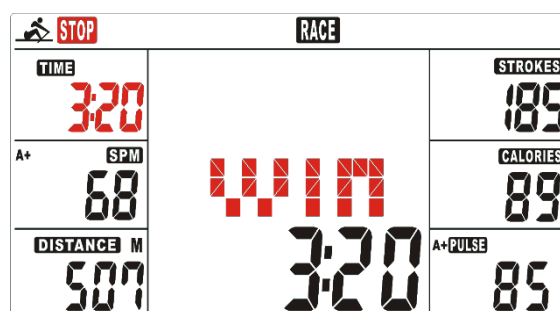


FIG 10

B. Press the START KEY to start exercising and STOP will disappear at the same time. The USER & PC will be displayed in a rectangle (FIG 8), when the value reaches the previously preset value, the display will stop. Then, the rectangle will display "PC WIN or USER WIN" (FIG9~FIG 10)

C. When the race is over, you can press START to race once again, and press RESET to keep the exercise picture.

Using A Heart Rate Transmitter (optional)

 This Class (B) digital apparatus complies with Canadian ICES-003.

Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

How to wear your wireless chest strap transmitter:

1. Attach the transmitter to the elastic strap using the locking parts.
2. Adjust the strap as tightly as possible as long as the strap is not too tight to remain comfortable.
3. Position the transmitter with the logo centered in the middle of your body facing away from your chest (some people must position the transmitter slightly left of center). Attach the end of the elastic strap by inserting the round end and, using the locking parts, secure the transmitter and strap around your chest.
4. Position the transmitter immediately below the pectoral muscles.
5. Sweat is the best conductor to measure every minute heartbeat electrical signals. However, plain water can also be used to pre-wet the electrodes (2 ribbed oval areas on the reverse side of the belt and both sides of the transmitter). It's also recommended that you wear the transmitter strap a few minutes before your workout. Some users, because of body chemistry, have a more difficult time achieving a strong, steady signal at the beginning. After "warming up", this problem lessens. As noted, wearing clothing over the transmitter/strap doesn't affect performance.
6. Your workout must be within range - distance between transmitter/receiver – to achieve a strong steady signal. The length of the range may vary somewhat but generally stay close enough to the console to maintain good, strong, reliable readings. Wearing the transmitter immediately against bare skin assures you of proper operation. If you wish, you may wear the transmitter over a shirt. To do so, moisten the areas of the shirt that the electrodes will rest upon.



Note: The transmitter is automatically activated when it detects activity from the user's heart. Additionally, it automatically deactivates when it does not receive any activity. Although the transmitter is water resistant, moisture can have the effect of creating false signals, so you should take precautions to completely dry the transmitter after use to prolong battery life (estimated transmitter battery life is 2500 hours). The replacement battery is Panasonic CR2032.

Erratic Operation

Caution! Do not use this elliptical for Heart Rate Control unless a steady, solid Actual Heart Rate value is being displayed. High, wild, random numbers being displayed indicate a problem.

Areas to look for interference which may cause erratic heart rate:

1. Microwave ovens, TVs, small appliances, etc.
2. Fluorescent lights.
3. Some household security systems.
4. Perimeter fence for a pet.
5. Some people have problems with the transmitter picking up a signal from their skin. If you have problems, try wearing the transmitter upside down. Normally the transmitter will be oriented, so the logo is right side up.
6. The antenna that picks up your heart rate is very sensitive. If there is an outside noise source, turning the whole machine 90 degrees may de-tune the interference.
7. Another Individual wearing a transmitter within 3' of your machine's console.

If you continue to experience problems, contact your dealer.

GENERAL MAINTENANCE

A regular preventative maintenance schedule with your fitness equipment ensures that products are working at optimal conditions without affecting your exercise experience. To assist in the maintenance regimen, it is recommended to break service into daily, weekly, & monthly activities.

All preventive maintenance activities must be performed regularly. Performing routine preventive maintenance actions can aid in providing safe, trouble-free operation of the Xterra equipment. Dyaco is not responsible for performing regular inspections and maintenance for your machines.

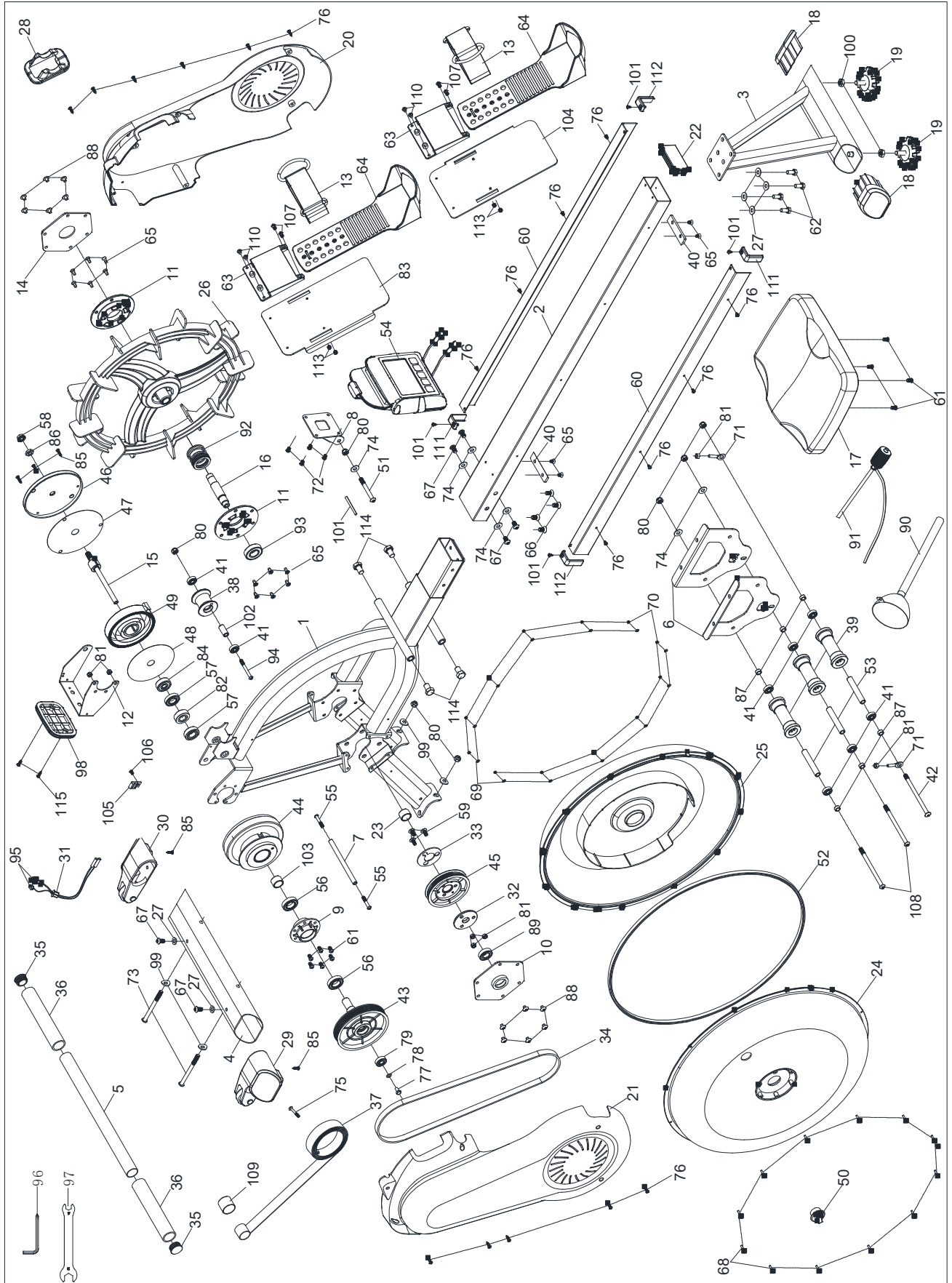
Item	Time Frame	Instructions	Notes
Seat and Seat Rails	Weekly	Wipe down seat rails with a lint-free cloth	
Frame	Weekly	Wipe down the frame with a lint-free cloth	
Tank and Water Treatment	12m to 2 years	Follow the instructions as specified on page 10. of the manual.	

TROUBLESHOOTING

Issue	Possible Cause	Instructions
Water changes colour or becomes cloudy	Rower is in direct sunlight or has not had water treatment. Local tap water is of poor quality	Change the rower location to reduce direct exposure to sunlight. Add water treatment or change tank water. Consider using distilled water to refill the tank.
The monitor does not display	Batteries not Installed. Computer Wires are not connected.	Install Batteries Ensure the computer wires are connected properly at the upright and the computer
No count or distance displays on the monitor	Sensor wire not connected. The sensor wire is not working properly. The monitor not working properly.	Ensure the computer wires are connected properly at the upright and the computer. Replace the sensor wire. Replace monitor

Please contact your Dyaco Canada Customer Service if any assistance is required.

EXPLODED DIAGRAM



PARTS LIST

NO.	PART NO.	DESCRIPTION	Q'TY
1	3355001	Main Frame	1
2	3355002	Slide Rail	1
3	3355003	Rear Stabilizer	1
4	3355004	Front Stabilizer	1
5	3355005	Handlebar	1
6	3355006	Seat Plate	2
7	3355007	Iron Bushing CRS, $\Phi 10 \times 139.5$	1
8	3355008	Console bracket	1
9	3355009	Spring Shaft	1
10	3355010	Hex-Shaped Bearing Plate	1
11	3355011	Bearing Plate	2
12	3355012	Cover Plate	1
13	3355013	Pedal Strap	2
14	3355014	Water Tank Bracket	1
15	3355015	Axle	1
16	3355016	Impeller Shaft 40Gr	1
17	3355017	Seat PU, Black	1
18	3355018	Rear Stabilizer End Cap	2
19	3355019	Levelling Foot	2
20	3355020	Chain Cover Right HIPS, Black	1
21	3355021	Chain Cover Left HIPS, Black	1
22	3355022	Square End Cap PVC, Black	1
23	3355023	Spacer for Water Tank $\Phi 25 \times \Phi 20 \times 16$	1
24	3355024	Upper Tank	1
25	3355025	Lower Tank	1
26	3355026	Impeller	1
27	3355027	Flat Washer OD16*ID8.5*T1.5	6
28	3355028	Handlebar Cover TPR	1
29	3355029	Left Front Stabilizer End Cap	1
30	3355030	Right Front Stabilizer End Cap	1
31	3355031	Wire Bushing PVC Black	2
32	3355032	Pulley Plate A CRS	1
33	3355033	Pulley Plate B HR, H2.0*65*63	1
34	3355034	Belt VEGA, PJ41	1
35	3355035	Handlebar End Cap PP Black	2
36	3355036	Handlebar Sleeve $\Phi 33 \times 3 \times 265$	2

NO.	PART NO.	DESCRIPTION	Q'TY
37	3355037	Braid	1
38	3355038	Belt Wheel POM, Black	1
39	3355039	Seat Roller POM, Black	3
40	3355040	Limit Pad Rubber, Black	2
41	3355041	Bearing 6008ZZ	8
42	3355042	Hex Socket Bolt M8*130	1
43	3355043	Pulley	1
44	3355044	Drawstring Pulley ABS Black	1
45	3355045	Pulley Set	1
46	3355046	Volute Spring Cover ABS	1
47	3355047	Soundproof Board A PC	1
48	3355048	Soundproof Board B PC	1
49	3355049	Volute Spring 5M	1
50	3355050	Fill Plug Rubber Black	1
51	3355051	Hex Socket Round Head Screw M8*65	1
52	3355052	Rubber Sealing Ring Rubber Black	1
53	3355053	Bushing for Seat Roller PP, Black	3
54	3355054	Console ST-58088	1
55	3355055	Hex Socket Round Head Screw M6*35	2
56	3355056	Bearing 6904ZZ	2
57	3355057	Bearing 16003ZZ	2
58	3355058	Flange Nut M10*P1.0	1
59	3355059	Hex Socket Flat Head Screw M6*16	3
60	3355060	Aluminum Plate L925*W27.5*H42*2.0	2
61	3355061	Hex Socket Round Head Screw M6*15	10
62	3355062	Hex Bolt M8*15	4
63	3355063	Pedal Upper PP, Black	2
64	3355064	Pedal Lower PP, Black	2
65	3355065	Hex Socket Screw M6*10	16
66	3355066	Hex Socket Screw M8*15	4
67	3355067	Hex Socket Round Head Screw M8*15	6
68	3355068	Hex Socket Screw M3.5*20	12
69	3355069	Flat Washer OD7.5*ID3.8*0.5	12
70	3355070	Nylon Nut M3.5	12
71	3355071	Adjusting Screw M6*35	2
72	3355072	Hex Socket Round Head Screw M5*15	4
73	3355073	Hex Socket Round Head Screw M8*95	2
74	3355074	Flat Washer OD20*ID8.5*T1.5	7

NO.	PART NO.	DESCRIPTION	Q'TY
75	3355075	Cross-head screw M5(Φ9)*35	1
76	3355076	Self-tapping screw ST4*16	19
77	3355077	Hex Bolt M6*15	1
78	3355078	Flat washer OD13*ID6.5*T1.5	1
79	3355079	Bushing 6000ZZ	1
80	3355080	Nylon Hex Nut M8	7
81	3355081	Nylon Hex Nut M6	7
82	3355082	One Way Bearing HF2016	1
83	3355083	Pedal Plate L	1
84	3355084	Bushing 6300ZZ	1
85	3355085	Self-Tapping Screw ST4*19	5
86	3355086	Nylon Nut M10*P1.0*H5	1
87	3355087	Spacer for Seat Roller Φ12.7*Φ8.2*7	6
88	3355088	Self-tapping screw ST5.0*15	12
89	3355089	Bushing 6002ZZ	1
90	3355090	Funnel	1
91	3355091	Siphon Pump	1
92	3355092	Lower Bearing Seat Φ28	1
93	3355093	Bushing 6004ZZ	1
94	3355094	Hex Socket Round Head Screw M8*60	1
95	3355095	Sensor Wire Φ6*25mm	1
96	3355096	Allen Wrench & Phillips Screwdriver	1
97	3355097	Open Wrench L180*T4.0mm · 13-19#	1
98	3355098	Plastic Cushion TPR, Black	1
99	3355099	Curved Washer OD20*ID8.5*T1.5	4
100	33550100	Hex Nut M10	2
101	33550101	Self-tapping screw ST4*8	4
102	33550102	Spacer for Roller OD12.7*ID8.1*28	1
103	33550103	Spacer for mesh belt wheel $\phi 25 \times \phi 20.2 \times 13$	1
104	33550104	Pedal Plate R	1
105	33550105	Magnet bracket	1
106	33550106	Cross pan head screw M4*8 (Φ8)	1
107	33550107	Hex Socket Round Head Screw M5*8	4
108	33550108	Hex Socket Bolt M8*125	2
109	33550109	Bushing For Handlebar L24mm	1
110	33550110	Cross-head screw M5*15	4
111	33550111	Stop Brackets L PP, Black	2
112	33550112	Stop Brackets R PP, Black	2
113	33550113	Nut M5	4

NO.	PART NO.	DESCRIPTION	Q'TY
114	33550114	Hex Bolt M12*18	4
115	33550115	Self-tapping screw ST4.2*16	2

MANUFACTURER'S LIMITED WARRANTY

Dyaco Canada Inc. warrants all its ERG550W Water Rower parts for a period of time listed below, from the date of retail sale, as determined by a sales receipt. Dyaco Canada Inc.'s responsibilities include providing new or remanufactured parts, at Dyaco Canada Inc.'s option, and technical support to our independent dealers and servicing organizations. In the absence of a dealer or service organization, these warranties will be administered by Dyaco Canada Inc. directly to a consumer. The warranty period applies to the following components:

Residential

Frame: 3 Years Parts: 1 Year

This warranty is not transferable and is extended only to the original owner.

NORMAL RESPONSIBILITIES OF CONSUMER

The consumer is responsible for the items listed below:

- Proper use of the fitness equipment by the instructions provided in this manual.
- Proper installation by instructions provided with the fitness equipment.
- Expenses for making the fitness equipment accessible for servicing, including any item that was not part of the fitness equipment at the time it was shipped from the factory.
- Damages to the fitness equipment finish during shipping, installation or following installation.
- Routine maintenance of this unit as specified in this manual.

EXCLUSIONS

This warranty does not cover the following:

CONSEQUENTIAL, COLLATERAL, OR INCIDENTAL DAMAGES SUCH AS PROPERTY DAMAGE AND INCIDENTAL EXPENSES RESULTING FROM ANY BREACH OF THIS WRITTEN OR ANY IMPLIED WARRANTY.

Note: Some areas do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

Service call reimbursement to the consumer. Service call reimbursement to the dealer that does not involve malfunction or defects in workmanship or material, for units that are beyond the warranty period, for units that are beyond the service call reimbursement period, for this equipment not requiring component replacement.

Damages caused by services performed by persons other than authorized Dyaco Canada Inc. service companies; use of parts other than original Dyaco Canada Inc. parts; or external causes such as corrosion, discoloration of paint or plastic, alterations, modifications, abuse, misuse, accident, improper maintenance, or acts of God.

Products with original serial numbers that have been removed or altered.

Products that have been: sold, transferred, bartered, or given to a third party.

Products that do not have a warranty registration card on file at Dyaco Canada Inc. Dyaco Canada Inc. reserves the right to request proof of purchase if no warranty record exists for the product.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE.

Warranties outside of Canada may vary.

SERVICE

The sales receipt establishes the labour warranty period should service be required. If service is performed, it is in your best interest to obtain and keep all receipts. This written warranty gives you specific legal rights. Service under this warranty must be obtained by following these steps, in order:

Contact your selling authorized dealer or Dyaco Canada.

If you have any questions about your new product or questions about the warranty contact Dyaco Canada Inc. at 1-888-707-1880.

If no local service is available, Dyaco Canada Inc. will repair or replace the parts, at Dyaco Canada Inc.'s option, within the warranty period at no charge for parts. All transportation costs, both to our factory and upon return to the facility, are the responsibility of the consumer. The consumer is responsible for adequate packaging upon return to Dyaco Canada Inc. Dyaco Canada Inc. is not responsible for damages that occur during shipping. Make all freight damage claims with the appropriate freight carrier. DO NOT SHIP ANY UNIT TO OUR FACTORY WITHOUT A RETURN AUTHORIZATION NUMBER. All units arriving without a return authorization number will be refused.

For any further information, or to contact our service department by mail, send your correspondence to:

Dyaco Canada Inc.

5955 Don Murie Street

Niagara Falls, ON L2G 0A9

Product features or specifications as described or illustrated are subject to change without notice. All warranties are made by Dyaco Canada Inc.



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